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--7.(new) The paper feed roller-producing method set forth in claim 4, wherein the workability improver is a powder or emulsion composed of at least one resin selected from a vinyl acetate resin, a copolymer resin with vinyl acetate, an acrylic resin, an acrylic copolymer resin, a styrene resin, a copolymer resin with styrene and an epoxy resin.

R E M A R K S

The above changes in the claims merely place this national phase application in the same condition as it was during the international phase, with the multiple dependencies being removed. Following entry of this amendment, the claims now in the case are claims 1-7.

Attached hereto is a marked-up version of the changes made to the claims by the current amendment. The attached page is captioned "VERSION WITH MARKINGS TO SHOW CHANGES MADE".

Respectfully submitted,

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VERSION WITH MARKINGS TO SHOW CHANGES MADE

5. The paper feed roller-producing method set forth in claim 3 ~~or 4~~, wherein the workability improver is a powder or emulsion composed of at least one resin selected from a vinyl acetate resin, a copolymer resin with vinyl acetate, an acrylic resin, an acrylic copolymer resin, a styrene resin, a copolymer resin with styrene and an epoxy resin.

6. A paper feed roller produced by the producing method set forth in ~~any of claims 1 to 5~~.

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